# 2023 Stellantis

## MANUFACTURING OPERATIONS

### UNITED STATES, CANADA and MEXICO

ASSEMBLY OPERATIONS\*

|  |  |  |
| --- | --- | --- |
| Manufacturing Facility | Location | Products |
| Belvidere Assembly | Belvidere, Ill. | Jeep® Cherokee |
| Brampton Assembly | Brampton, Ont. (Canada) | Chrysler 300, Dodge Challenger, Dodge Charger |
| Detroit Assembly Complex – Jefferson | Detroit | Jeep Grand Cherokee, Dodge Durango, Dodge  Durango SRT |
| Detroit Assembly Complex – Mack | Detroit | Jeep Grand Cherokee, Jeep Grand Cherokee L,  Jeep Grand Cherokee 4xe |
| Saltillo Truck Assembly | Saltillo (Mexico) | Ram 1500 Classic (Regular Cab and Crew Cab);  Ram 2500, 3500, 4500 and 5500 Heavy Duty;  DX Chassis Cab (Mexico Market) |
| Saltillo Van Assembly | Saltillo (Mexico) | Ram ProMaster |
| Sterling Heights Assembly | Sterling Heights, Mich. | Ram 1500 (Quad Cab and Crew Cab) |
| Toledo Assembly Complex  (2 plants) | Toledo, Ohio | Jeep Wrangler, Jeep Wrangler 4xe (North plant);  Jeep Gladiator (South plant) |
| Toluca Assembly | Toluca (Mexico) | Jeep Compass |
| Warren Truck Assembly | Warren, Mich. | Ram 1500 Classic (Quad Cab and Crew Cab), Wagoneer and Grand Wagoneer |
| Windsor Assembly | Windsor, Ont. (Canada) | Chrysler Pacifica (Chrysler Pacifica Hybrid),  Chrysler Voyager and Chrysler Grand Caravan (Canadian market only) |

\*Conner Avenue Assembly Plant (Detroit) ceased production in August 2017. Currently being used as the Conner Event Center.

### POWERTRAIN OPERATIONS

| Manufacturing Facility | Location | Products |
| --- | --- | --- |
| Dundee Engine Plant | Dundee, Mich. | 2.4-liter (I-4) Tigershark; 3.6-liter (V-6) Pentastar Upgrade |
| Kokomo Engine Plant (formerly Indiana Transmission II) | Kokomo, Ind. | 2.0-liter GMET4 |
| Saltillo Engine | Saltillo (Mexico) | 3.0-liter Hurricane twin-turbo (I-6); 5.7-liter (V-8) HEMI®;  6.2-liter (V-8) Supercharged Hellcat HEMI; 6.4-liter (V-8) Apache SRT HEMI; 6.4-liter (V-8) BGE HEMI |
| Saltillo South Engine | Saltillo (Mexico) | 3.6-liter (V-6) Pentastar Upgrade; 3.6-liter (V-6) Pentastar PHEV |
| Trenton Engine Complex  (2 plants) | Trenton, Mich. | 3.2-liter (V-6) Pentastar; 3.6-liter (V-6) Pentastar; 3.6-liter (V-6) Pentastar Upgrade |

### TRANSMISSION/CASTING/MACHINING/AXLE OPERATIONS

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| Manufacturing Facility | Location | Products |
| Indiana Transmission | Kokomo, Ind. | Six- and nine-speed transmissions |
| Kokomo Casting | Kokomo, Ind. | Transmission/transaxle cases, engine blocks, aluminum transmission components |
| Kokomo Transmission | Kokomo, Ind. | Eight-speed transmissions; machined components for nine-speed transmission |
| Tipton Transmission | Tipton, Ind. | Nine-speed transmission |
| Etobicoke Casting | Etobicoke, Ont.  (Canada) | Aluminum die castings; engine and  transmission parts |
| Toledo Machining | Toledo, Ohio | Steering columns, torque converters |
| Mt. Elliott Tool & Die | Detroit | Stamping dies, checking fixtures, stamping fixtures |

### STAMPING OPERATIONS

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| --- | --- | --- |
| Manufacturing Facility | Location | Products |
| Saltillo Stamping | Saltillo (Mexico) | Automotive body stampings and assemblies |
| Sterling Stamping | Sterling Heights, Mich. | Automotive body stampings and assemblies |
| Toluca Stamping Facility | Toluca (Mexico) | Automotive body stampings and assemblies |
| Warren Stamping | Warren, Mich. | Automotive body stampings and assemblies |

There are a total of 35 manufacturing facilities in North America: 22 in the United States (including one idled facility); six in Canada; and seven in Mexico. There are five additional facilities that produce components not listed in the chart above.

Additional information and news is available at [http://media.stellantisnorthamerica.com](http://media.stellantisnorthamerica.com/).

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